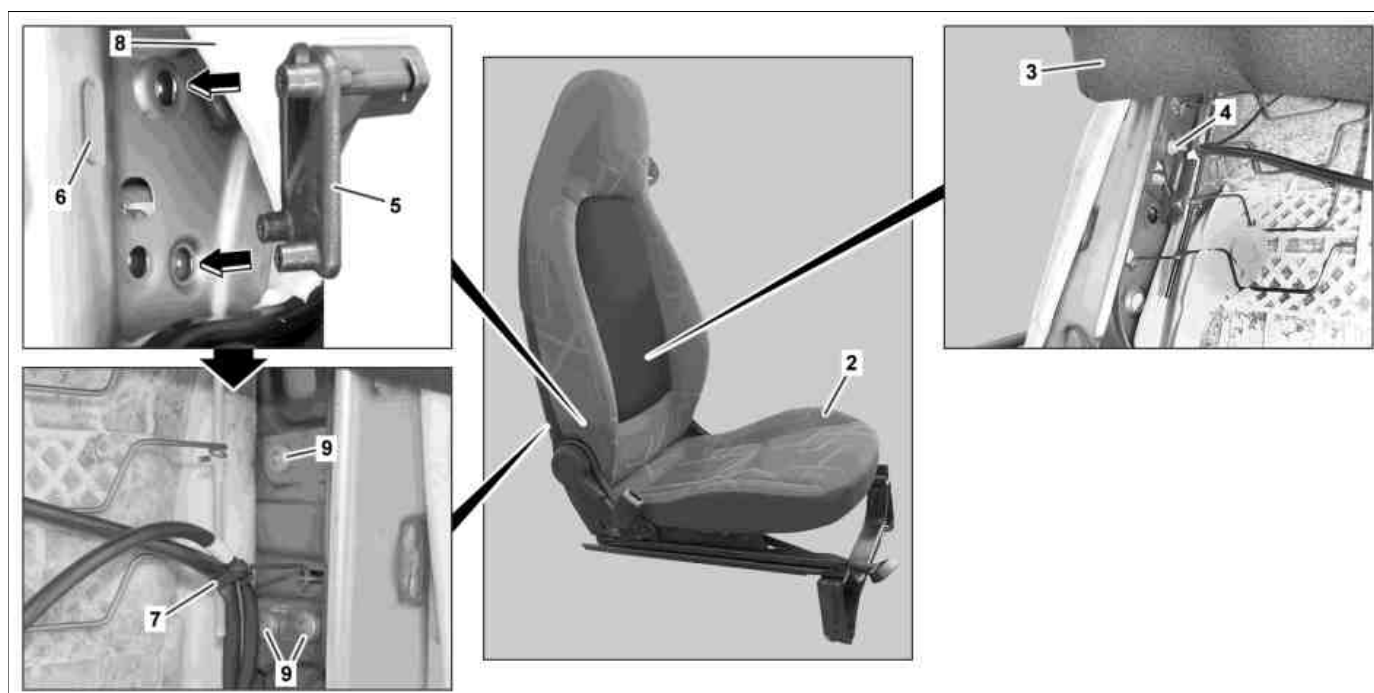


MODEL 451.3 /4 as of 30.9.09

- 1 Armrest
- 2 Driver seat



P91.27-2043-11



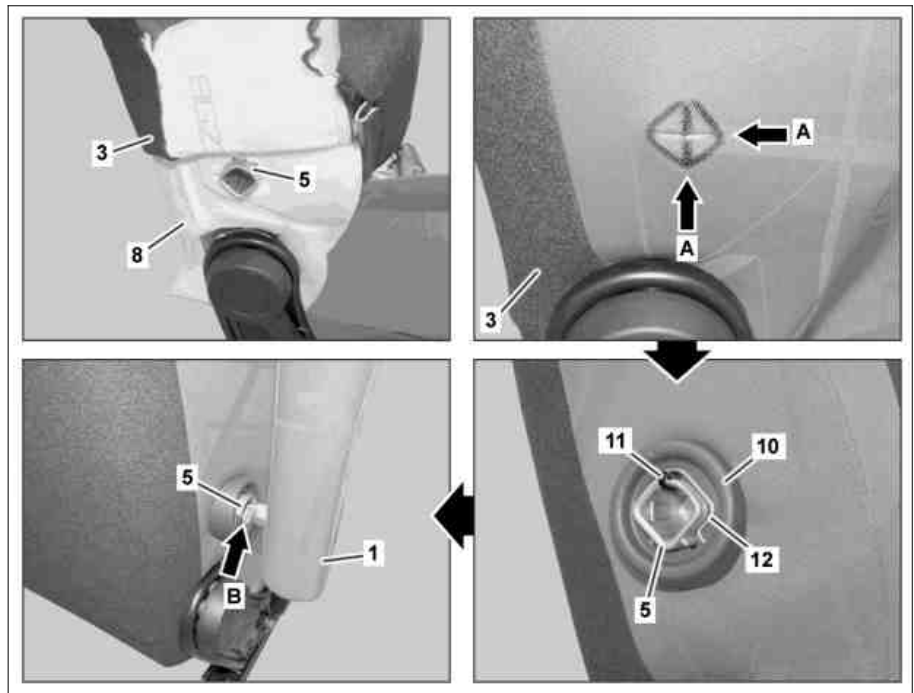
P91.27-2044-09

- 2 Driver seat
- 3 Backrest upholstery
- 4 Nut

- 5 Bracket
- 6 Backrest frame
- 7 Cable tie

- 8 Foam rubber
- 9 Bolts

- 1 Armrest
- 3 Backrest upholstery
- 5 Bracket
- 8 Foam rubber
- 10 Trim ring
- 11 Clamping bracket
- 12 Catch spring



P91.27-2045-06

| ☒ | Removing | | |
|----|------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|
| 1 | Remove driver seat (2) | * not for USA * for USA only | AR91.10-P-1000MCC AR91.10-P-1010MCU |
| 2 | Remove backrest cover (3) until bracket (5) on the right can be inserted into the backrest frame (6) and nut (4) on the sidebag unit can be loosened | <p>ⓘ Only remove the lower five hog rings; the side bag unit remains installed.</p> <p>* not for USA * for USA only</p> | AR91.10-P-8656MCC AR91.10-P-8656MCU |
| 3 | Loosen nut (4) for sidebag unit | For code (I53) Head/ thoraxbag | |
| 4 | Remove cable ties (7) | | |
| ☒ | Install | | |
| 5 | Lift off foam part (8) from backrest frame (6) and insert bracket (5) into the planned holes | | |
| 6 | Screw in bolts (9) | | |
| 7 | Attach new cable tie (7) for installation of lines | | |
| 8 | Lay foam part (8) over the bracket (5) and cut out a passage for the bracket (5) in the foam part (8); position foam part (8) | ⓘ Ensure that foam part (8) is not damaged by tearing. | |
| 9 | Install backrest cover (3) | <p>* not for USA * for USA only</p> <p>ⓘ Use new hog rings. For vehicles with code (I53) Head/ thoraxbag, continue to tighten the nuts (4) on the sidebag unit.</p> | AR91.10-P-8656MCC AR91.10-P-8656MCU |
| 10 | Mark position of the bracket (5) on the backrest cover (3) and make a cut out in the backrest cover (3) (arrows A) | | |
| 11 | Fold flaps so made on the backrest cover (3) inwards and pull backrest cover (3) over the bracket (5) | | |
| 12 | Place trim ring (10) on the bracket (5) | | |
| 13 | Push clamp (11) onto the bracket (5) and insert catch spring (12) | | |
| 14 | Insert armrest (1) into the bracket (5) in such a way that the chamfer (arrow B) points to the rear | ⓘ The catch spring (12) must be engaged in the armrest (1) axis. | |
| 15 | Install driver seat (2) | * not for USA * for USA only | AR91.10-P-1000MCC AR91.10-P-1010MCU |